



HRUBÝ

Visa hf

3

- Metal sheet thickness : 6 mm
- Radii without dimension :  $R = 2$
- Bend radii :  $R = 1$
- Unfolded length ( for info ) = 1

R01032p1		N2 14/04402					
First angle projection		02 Oiled --> Oiled permissible		T48720			
		Adding 06 / 07 -->08					
		Moving of one 08					
General tolerance (GT) in mm							
Size range		Index		alteration		Change no	
> 30  > 120  > 400  > 1000		Inspection dim.		Material: S235JR		Fit	
< 30  < 120  < 400  < 1000		Auxiliary dim.		following EN10025-2		Toler.	
GT coarse		Date		Blank no:		Weight: n kg	
L 1 2 2 3 4		Name				4.2	
<L 1 2 4 6		9.12.014 J.Fanteny		Title:			
Lengths (L) and angle (L) = ±GT		Checked 13.12.014 F.Proust		assy.		PROD.	
Tolerance Symbols ISO 1101		Auth'd 22.1.2014 R.Pelletier		wheel arch		Scale	
○ roundness = 1/2a-Tol.		M.check 20.1.2014 J.LeCesne		left tow tractor		1:2	
□ straightness/flatness = GT							
⊙ concentricity/run out = GT							
≡ symmetry = GT							
// parallelism = GT							
⊕ position = GT							
Languages:				Drawing number		Sheet:	
en,fr				/		1	
				/		of: 2	
				11914.005201			
		Confidential document		Repl.			
		Refer to protection notice ISO 16016					

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
$\leq 30$	$30 < \leq 120$	$120 < \leq 400$	$400 < \leq 1000$	$1000 <$
$\pm 0,5$	$\pm 0,8$	$\pm 1,0$	$\pm 1,5$	$\pm 2,0$